

A Series Model			A40-1300	A60-2100	A60-2600	A100-2600	A100-3100	A135-3100	A175-3100	A220-3100	A270-3100
Bending force		Ton	44	66	66	110	110	149	193	242	297
Bending length	(A)	Inches	51.18	82.68	102.36	102.36	122.05	122.05	122.05	122.05	122.05
Distance between columns	(B)	Inches	43.31	62.99	84.65	84.65	100.39	100.39	100.39	100.39	100.39
Stroke	(C)	Inches	6.30	6.30	6.30	6.30	6.30	7.09	7.09	8.27	8.27
Daylight	(J)	Inches	14.76	14.76	14.76	14.76	14.76	15.55	15.55	16.73	16.73
Throat depth	(D)	Inches	9.84	9.84	9.84	9.84	9.84	9.84	9.84	9.84	9.84
Table height	(E)	Inches	33.46	35.43	35.43	35.43	35.43	35.43	35.43	35.43	35.43
Backgauge Speed X-Axis		Inches/sec.	13.78	13.78	13.78	13.78	13.78	13.78	13.78	13.78	13.78
Backgauge Speed R-Axis		Inches/sec.	5.91	5.91	5.91	5.91	5.91	5.91	5.91	5.91	5.91
Backgauge Travel X-Axis		Inches	19.69	19.69	19.69	29.53	29.53	29.53	29.53	29.53	29.53
Y Rapid Approach Speed		Inches/sec.	3.94	3.94	4.72	4.72	4.72	4.72	4.72	4.72	4.72
Y Pressing speed		Inches/sec.	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35
Y Return speed		Inches/sec.	3.15	3.15	3.15	3.15	3.15	3.15	3.15	3.15	3.15
Crowning (MANUAL)			N/A	N/A	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Crowning (MOTORIZED)			Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional
Oil capacity		Gallons	25	29	29	29	40	40	40	53	53
Motor power		HP	5	7	7	10	10	15	20	20	25
Length	(L)	Inches	83	114	128	128	150	150	150	150	150
Height	(H)	Inches	93	94	94	100	100	102	102	106	112
Width (Front to Back)	(W)	Inches	49	49	49	51	51	51	55	57	61
Weight approx		Pounds	6,614	11,023	12,787	14,330	16,535	18,739	21,605	24,251	28,660

A Series Model			A320-3100	A135-3700	A175-3700	A220-3700	A320-3700	A135-4100	A175-4100	A220-4100
Bending force		Ton	352	149	193	242	352	149	193	242
Bending length	(A)	Inches	122.05	145.67	145.67	145.67	145.67	161.42	161.42	161.42
Distance between columns	(B)	Inches	100.39	100.39	125.98	125.98	125.98	141.73	141.73	141.73
Stroke	(C)	Inches	8.27	7.09	7.09	8.27	8.27	8.27	8.27	8.27
Daylight	(J)	Inches	16.73	15.55	15.55	16.73	16.73	16.73	16.73	16.73
Throat depth	(D)	Inches	9.84	9.84	9.84	9.84	9.84	9.84	9.84	9.84
Table height	(E)	Inches	36.22	35.43	35.43	36.22	37.40	36.22	37.40	37.40
Backgauge Speed X-Axis		Inches/sec.	13.78	13.78	13.78	13.78	13.78	13.78	13.78	13.78
Backgauge Speed R-Axis		Inches/sec.	5.91	5.91	5.91	5.91	5.91	5.91	5.91	5.91
Backgauge Travel X-Axis		Inches	29.53	29.53	29.53	29.53	29.53	29.53	29.53	29.53
Y Rapid Approach Speed		Inches/sec.	4.72	4.72	4.72	4.72	4.72	4.72	4.72	4.72
Y Pressing speed		Inches/sec.	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35
Y Return speed		Inches/sec.	3.15	3.15	3.15	3.15	3.15	3.15	3.15	3.15
Crowning (MANUAL)			Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Crowning (MOTORIZED)			Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional
Oil capacity		Gallons	53	40	40	53	53	40	40	53
Motor power		HP	25	15	20	20	25	15	20	20
Length	(L)	Inches	150	197	197	197	197	209	209	209
Height	(H)	Inches	112	104	106	106	112	104	106	106
Width (Front to Back)	(W)	Inches	63	53	57	57	63	53	57	57
Weight approx		Pounds	33,069	19,842	23,149	27,558	33,069	22,046	26,455	28,660

A Series Model			A270-4100	A320-4100
Bending force		Ton	297	352
Bending length	(A)	Inches	161.42	161.42
Distance between columns	(B)	Inches	141.73	141.73
Stroke	(C)	Inches	8.27	8.27
Daylight	(J)	Inches	16.73	16.73
Throat depth	(D)	Inches	9.84	9.84
Table height	(E)	Inches	37.40	38.19
Backgauge Speed X-Axis		Inches/sec.	13.78	13.78
Backgauge Speed R-Axis		Inches/sec.	5.91	5.91
Backgauge Travel X-Axis		Inches	29.53	29.53
Y Rapid Approach Speed		Inches/sec.	4.72	4.72
Y Pressing speed		Inches/sec.	0.35	0.35
Y Return speed		Inches/sec.	3.15	3.15
Crowning (MANUAL)			Standard	Standard
Crowning (MOTORIZED)			Optional	Optional
Oil capacity		Gallons	53	53
Motor power		HP	20	25
Length	(L)	Inches	209	209
Height	(H)	Inches	114	118
Width (Front to Back)	(W)	Inches	61	63
Weight approx		Pounds	29,762	36,376