



EM-PRO Manual & Powered Slip Rolls

Models from 24" to 50" (20GA to 16GA)

FEATURES:

- All rolls are made of polished, turned and ground high grade carbon steel
- Gear driven rolls
- Rigid construction for long life and precision operation
- Front mounted handle to lift upper roll for easy workpiece removal
- Wire grooves are standard
- Optional: 3 rolls hardened & ground

SPECIFICATIONS:

Model	R-2420	R-3622	R-5016	R-2420E	R-3622E	R-5016E
Length	24"	36"	50"	24"	36"	50"
Capacity (Mild Steel)	20GA	22GA	16GA	20GA	22GA	16GA
Dia. Of Roll	2"	2"	3"	2"	2"	3"
Wire Grooves	3	3	3	3	3	3
Min. Forming Radius	1.4"	1.4"	2"	1.4"	1.4"	2"
Gear Ratio	1:1	1:1	3:1	--	--	--
Roll Speed (rpm)	--	--	--	38	38	16
Motor (HP)	--	--	--	0.5	0.5	1.0
Packaging Size	40" x 19" x 20"	53" x 19" x 20"	69" x 19" x 25"	41" x 23" x 42"	53" x 22" x 41"	72" x 20" x 45"
Gross Weight (lbs)	170	230	570	430	530	850



Model: R-2420
(24" 20GA)



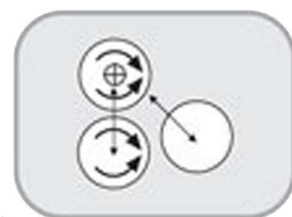
Model: R-5016
(50" 16GA)



Model: R-5016E
(50" 16GA)



Model: R-3622E
(36" 22GA)



Slip Roll



Empire
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