

GORELOCKER COMBI-T

High production Gorelocker produce standing lockseam elbows and reducers. The high flexibility is achieved by means of 2 separate workstations: a flanging station and seam closing station. Thus the machine is always ready for operation without time-consuming conversion. The standing seam reduces welding to just one longitudinal seam and improves rigidity.



Technical Data	
Diameter Range	125 - 1250 mm (5" - 50")
Material Thickness	0.4 - 1.5 mm (0,016" - 0,059") galvanized steel 0.4 - 1.0 mm (0,016" - 0,039") stainless steel 0.4 - 1.5 mm (0,016" - 0,059") aluminium
Flanging Speed	Max. 120 m/min.
Production Time	90 sec. (bend $\varnothing$ 200 mm, 90° / 4 segments)
Electrical Connection	3 x 400 V / 50 Hz / 4 kVA (other connections on request)
Optional Tool	3 parts elbow production on request

Unique Features

- » Dual working station
- » Maximum flexibility with no equipment change
- » Constant quality / High production speed
- » High capacity with material thickness up to 1.5 mm
- » Virtually no maintenance, no lubrication necessary
- » High quality parts and all rotating tools are made of hardened steel
- » High quality seams

