



EM-PRO 4-Roll Plate Bending Rolls

Models from 5FT to 10FT (3/8 Max Capacity)

FEATURES:

- 2 - Driving rolls
- Double pinch rolls
- DRO for double pinch rolls position.
- All rolls are made of high grade alloy steel hardened up to HRC 55°
- Hydraulic powered pinch and rear roll adjustment
- Foot switch for rolls forward/reverse/ up & down/ pinch adjustment
- Hydraulic circuits protected against overload, fully enclosed to provide low-noise & leak-proof flow system
- Cone rolling attachment

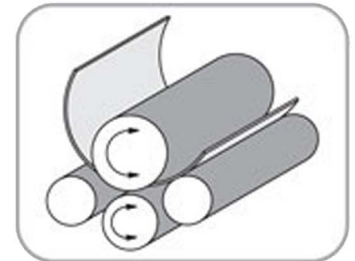
SPECIFICATIONS:

	Model	4R-0560H	4R-0660H	4R-0860H	4R-1060H
	Working Length	61"	80"	100"	120"
Min Part Diameter =	Bending Capacity	3/8"			
Top Roll Diameter x 5	Pre-Bend Capacity	5/16"			
Min Part Diameter =	Bending Capacity	5/16"			
Top Roll Diameter x 1.5	Pre-Bend Capacity	1/4"			
	Upper Roll Diameter	7.48"	8.66"	9.44"	10.23"
	Bottom Roll Diameter	6.69"	7.87"	8.26"	9.05"
	Side Rolls Diameter	5.90"	7.08"	7.48"	8.26"
	Motor (HP)	7.5	7.5	10	10
	Roll Speed (ipm)	126	126	118	118
	Dimensions	118" x 50" x 54"	145" x 51" x 55"	177" x 59" x 59"	197" x 63" x 67"
	Weight (lbs)	8,360	11,220	13,640	16,060



Model: 4R-0560H
(5FT x 0.393")

2 DRIVING ROLLS



Model: 4R-0660H
(81" x 0.393")



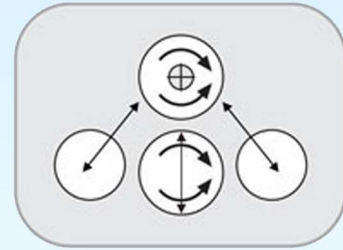
Contact us today!
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OPTIONAL ACCESSORIES:

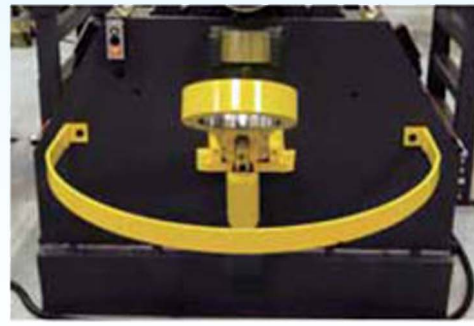
- Roll feeding table
- Safety railing of outbound end
- Infinitely variable roll rotation speed



4-Roll Plate Bending Roll



Roll feeding table (Optional)



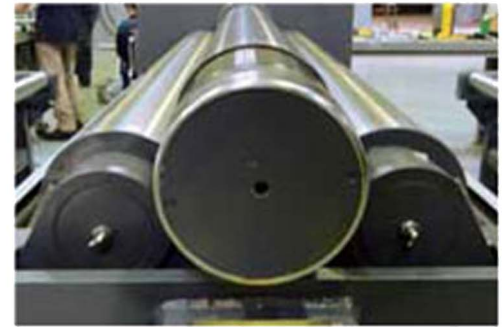
Safety railing (Optional)



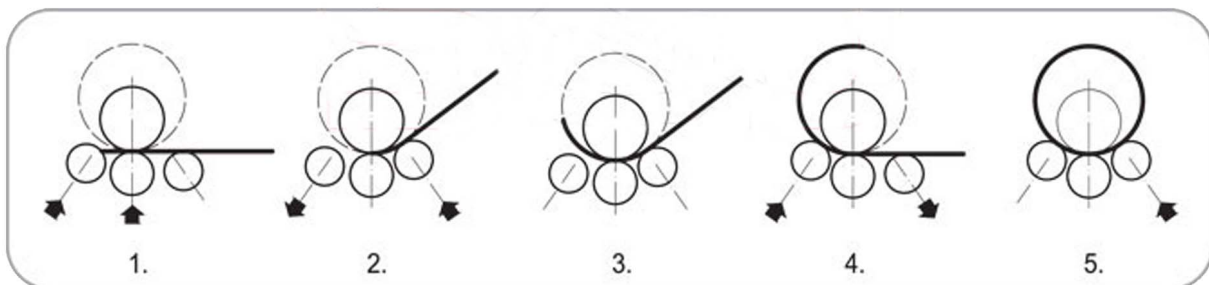
Hydraulic drop end control



Cone rolling attachment



All 4 rolls are manufactured of high quality alloy steel, and hardened to HRC 55^o



Empire
MACHINERY & TOOLS LTD

Contact us today!
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**1 YEAR PARTS
WARRANTY**