

20 HIGH SPEED BUTTON LOCK

The 20 High Speed Button Lock Machine outperforms and outlasts the competition. The only machine on the market that can form 20-30 Ga. galvanized steel at 100 fpm. This machine features inboard female button lock rolls and outboard male button lock rolls. The female rolls feature a calibrated dial at the last forming station for gauge adjustment. The male button lock rolls feature replaceable tool bits. Female lock uses approximately 1-3/8" material.

Offset Male Button Lock rolls are also available to produce a flat panel seam. Male rolls can be removed and replaced with any set of Flagler 10 Station tooling.



Exclusive dial adjustment for instant changing for all gauges 20-30.



ABOVE: Split Shear Roll assembly on Male Button Lock can be resharpened and features multiple keyways for new shear points.



RIGHT: Replaceable tool bits for the Male Button Lock.



SPECIFICATIONS

Capacity: 20-30 Ga.

Speed: 100 fpm

10 Stations

1" dia. (at bearing) hardened and ground spindles

Hardened feed gauges

Motor: 5 HP 230/460/3/60/1800 RPM

Shipping Weight: 950 lbs.

Dimensions: 74" long x 30" wide x 48" high

Optional Offset Male for Flush Seam

