

16 & 18 HEAVY DUTY PITTSBURGH

The 16 & 18 Heavy Duty Pittsburgh machines come standard with 3/8" Pittsburgh Lock Rolls on the 18 and 1/2" Pittsburgh Lock Rolls on the 16. The unique Flagler design features 3 separate piece shaft design (roll, shaft, gear) unlike the competitive machines that utilize one piece construction which results in higher repair costs. They also feature a calibrated dial at the last forming station for gauge adjustment. These machines also feature extended shafts for optional tooling.



SPECIFICATIONS

Capacity: 16 Gauge - 16-20

18 Gauge - 18-22

Depth of Pocket:

16 Gauge - 1/2" - uses approx. 1-3/8" of material

18 Gauge - 3/8" - uses approx. 1-1/4" of material

Extended Shafts: For 1 set of Aux. rolls

Speed: 45 fpm

Motor: 16 Gauge: 3HP 230/460/3/60/1800 RPM

18 Gauge: 2HP 230/460/3/60/1800 RPM

Dimensions: 56" long, 24" wide, 41" high

Shipping Weight: 750 lbs.

AUXILIARY TOOLING AVAILABLE

1/2" Double Seam Rolls

3/8" Double Seam Rolls

7/16" Right Angle Flange Rolls

3/4" Standing Seam Rolls

5/16" Pittsburgh Rolls

5/8" Tap-In (3 in 1) Rolls

5/8" End Cap Rolls

1/2" Tap-In (3 in 1) Rolls

1 1/8" Drive Cleat Rolls

1 1/8" Drive Cleat Rolls with Slitter

1/2" x 180° Hem Rolls

1/2" Male Button Lock Rolls

