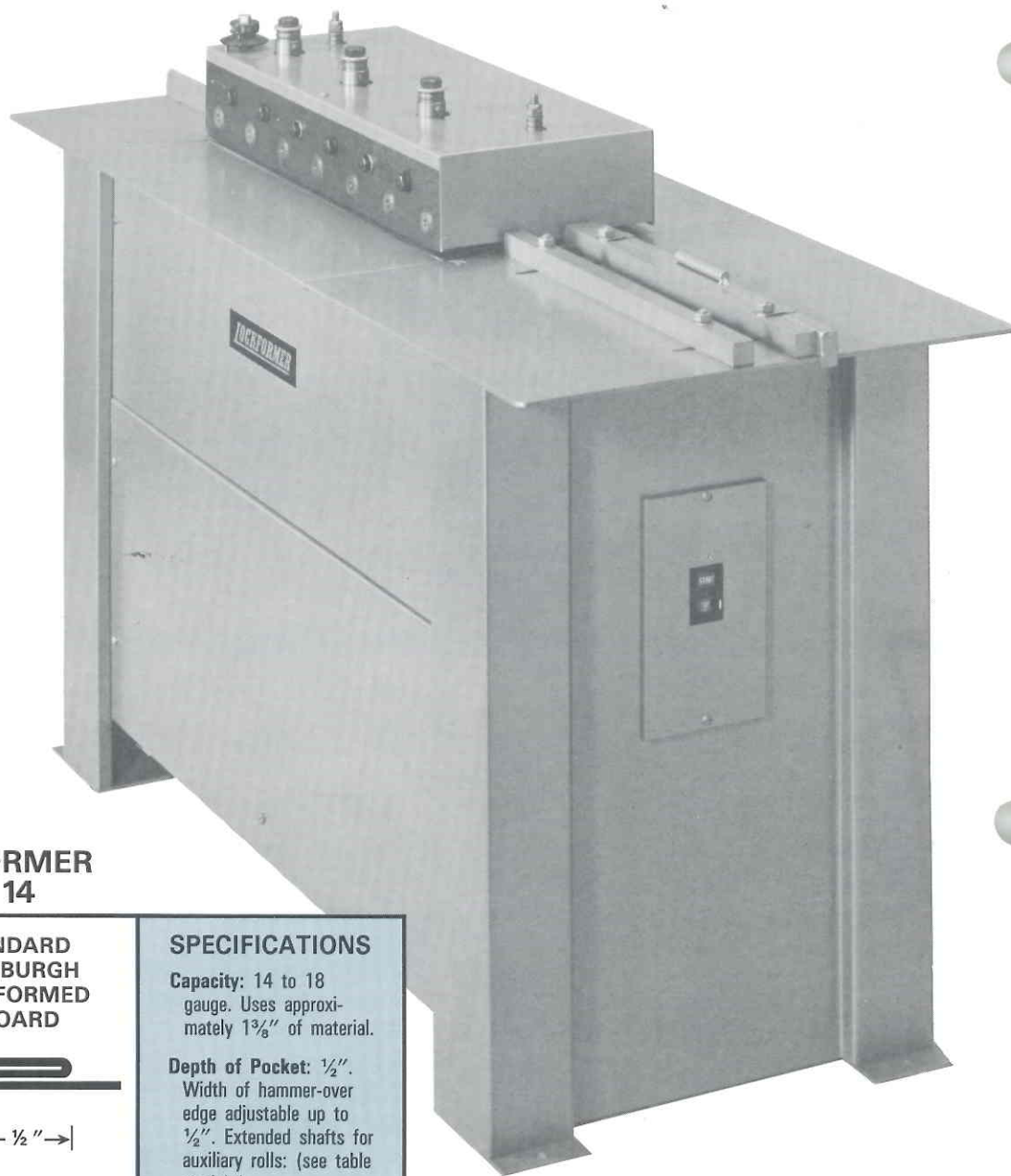


LOCKFORMER
MODELS

14
16
18



LOCKFORMER
MODEL 14

STANDARD
PITTSBURGH
LOCK FORMED
INBOARD



SPECIFICATIONS

Capacity: 14 to 18 gauge. Uses approximately $1\frac{3}{8}$ " of material.

Depth of Pocket: $\frac{1}{2}$ ". Width of hammer-over edge adjustable up to $\frac{1}{2}$ ". Extended shafts for auxiliary rolls: (see table at right).

Speed: 35 fpm.

Motor: 5 H.P., 230/460 volts, 60 cycle, 3 phase, 1800 R.P.M. Manual Switch. Other motors available on request.

Drive: Double V-belt.

Stand: Arc welded steel. Heavy top plate. Metallic blue finish.










Lubrication: Alemite fittings on central lubrication panel.

Dimensions: 58 $\frac{1}{2}$ " long, 24" wide, 41" high.
Table height 34".

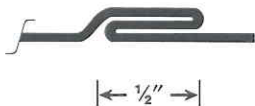
Shipping Weight: Approximately 650 pounds.

General: All steel forming head, hardened and ground shafts, case hardened steel forming rolls, machine cut gears and roller bearings throughout.

STANDARD AUXILIARY ROLLS MOUNTED ON OUTBOARD SHAFTS

	ROLLS	CAPACITY	APPROX. MATERIAL USED	SIZE	
	Pittsburgh Lock Rolls, 5/16" Pocket	22 to 28 gauge	1"	5/16" Pocket	
	Double Seam Rolls (Type S)	22 to 28 gauge	1 1/8"	3/8" Seam	
	Double Seam Rolls (Type L)	16 to 22 gauge	1 1/4"	7/16" Seam	
	Drive Cleat Rolls	20 to 26 gauge	2 1/8"	1 1/8" Width	
	Standing Seam Rolls	16 to 20 gauge	2 1/8"	3/4" Height	
	Right Angle Flange Rolls	16 to 24 gauge	up to 7/16"	up to 7/16" High	
	Combination 3-in-1 Rolls with Special Guide	Right Angle Flange	22 to 26 gauge	1/2"	1/2" Height
		Standing Seam	22 to 26 gauge	1 1/8"	5/8" Seam
		T-Connection	22 to 26 gauge	1 3/4"	5/8" Seam
	Hem Rolls	20 to 24 gauge	1/4, 3/8, 1/2"	1/4, 3/8, 1/2"	

LOCKFORMER MODEL 16

STANDARD
PITTSBURGH
LOCK FORMED
INBOARD

SPECIFICATIONS

Capacity: 16 to 20 gauge. Uses approximately 1 $\frac{3}{8}$ " of material.

Depth of Pocket: $\frac{1}{2}$ ". Width of hammer-over edge adjustable up to $\frac{3}{8}$ ". Extended shafts for auxiliary rolls: (see table above).

Speed: 40-45 fpm.

Motor: 3 H.P., 230/460 volts, 60 cycle, 3 phase, 3600 R.P.M. Manual Switch. Other motors available on request.

Drive: Double V-belt.

Stand: Arc welded steel. Heavy top plate. Metallic blue finish.

Lubrication: Alemite fittings on central lubrication panel.

Dimensions: 58 $\frac{1}{2}$ " long, 24" wide, 41" high.
Table height 34".

Shipping Weight: Approximately 625 pounds.

General: All steel forming head, hardened and ground shafts, case hardened steel forming rolls, machine cut gears and roller bearings throughout.

LOCKFORMER MODEL 18

STANDARD
PITTSBURGH
LOCK FORMED
INBOARD

SPECIFICATIONS

Capacity: 18 to 22 gauge. Uses approximately 1 $\frac{1}{8}$ " of material.

Depth of Pocket: $\frac{3}{8}$ ". Width of hammer-over edge adjustable up to $\frac{3}{8}$ ". Extended shafts for auxiliary rolls: (see table above).

Speed: 40-45 fpm.

Motor: 2 H.P., 230/460 volts, 60 cycle, 3 phase, 3600 R.P.M. Manual Switch. Other motors available on request.

Drive: Double V-belt.

Stand: Arc welded steel. Heavy top plate. Metallic blue finish.

Lubrication: Alemite fittings on central lubrication panel.

Dimensions: 58 $\frac{1}{2}$ " long, 24" wide, 41" high.
Table height 34".

Shipping Weight: Approximately 600 pounds.

General: All steel forming head, hardened and ground shafts, case hardened steel forming rolls, machine cut gears and roller bearings throughout.