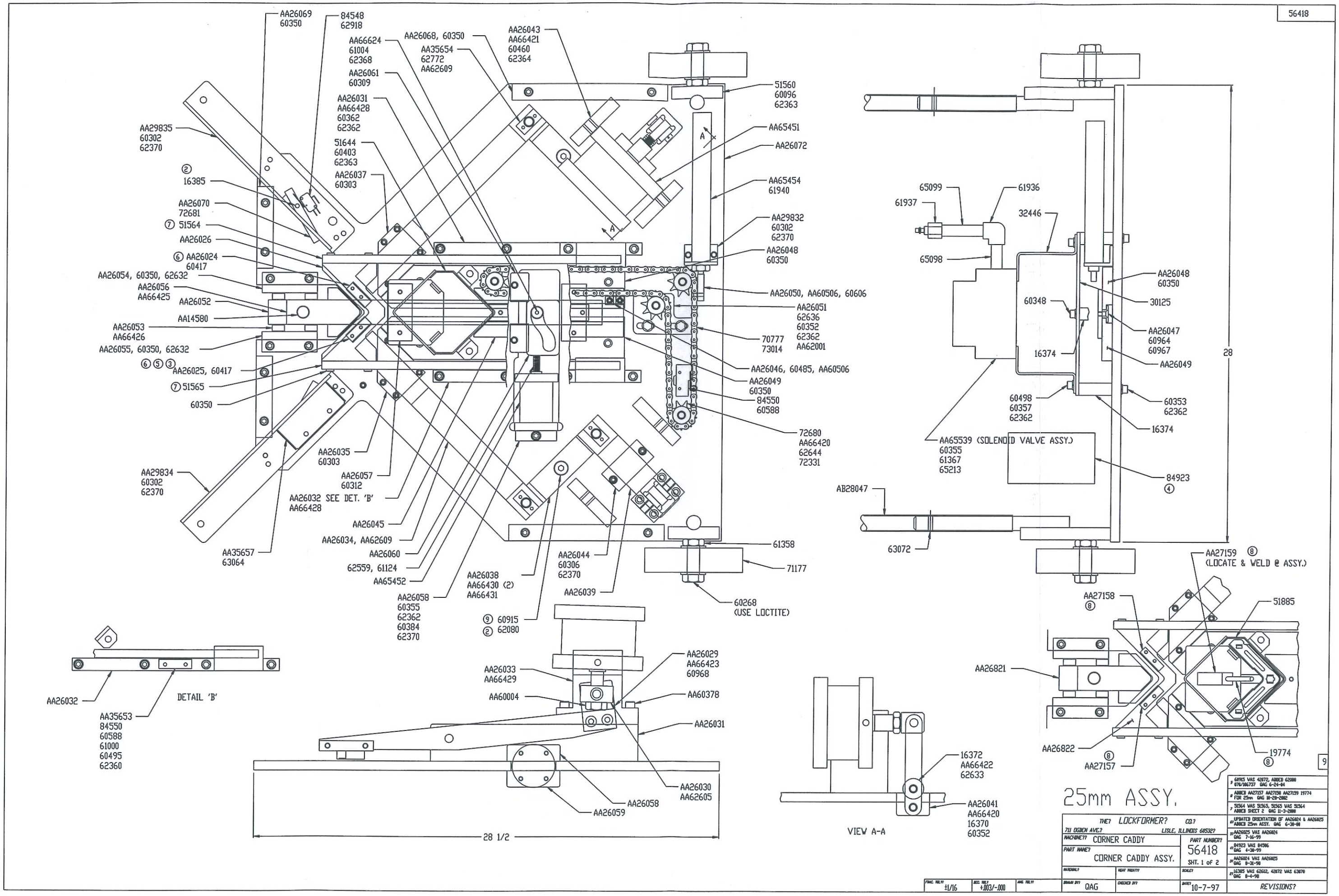
56418
AA26069
60350
84548
62918
AA66624
61004
62368
AA26068, 60350
AA35654
62772
AA62609
AA26043
AA66421
60460
62364
AA26061
60309
AA26031
AA66428
60362
62362
51644
60403
62363
AA26037
60303
51560
60096
62363
AA65451
AA26072
AA65454
61940
AA29832
60302
62370
AA26048
60350
AA29835
60302
62370
② 16385
AA26070
72681
⑦ 51564
AA26026
⑥ AA26024
60417
AA26054, 60350, 62632
AA26056
AA66425
AA26052
AA14580
AA26053
AA66426
AA26055, 60350, 62632
⑥⑤③ AA26025, 60417
⑦ 51565
60350
AA26050, AA60506, 60606
AA26051
62636
60352
62362
AA62001
70777
73014
AA26046, 60485, AA60506
AA26049
60350
84550
60588
72680
AA66420
62644
72331
AA26035
60303
AA26057
60312
AA29834
60302
62370
AA26032 SEE DET. 'B'
AA66428
AA26045
AA26034, AA62609
AA26060
62559, 61124
AA65452
AA35657
63064
AA26058
60355
62362
60384
62370
AA26038
AA66430 (2)
AA66431
⑨ 60915
② 62080
AA26044
60306
62370
AA26039
61358
71177
60268
(USE LOCTITE)
A
A
65099
61936
61937
32446
65098
AA26048
60350
60348
30125
AA26047
60964
60967
16374
AA26049
28
60498
60357
62362
60353
62362
16374
AA65539 (SOLENOID VALVE ASSY.)
60355
61367
65213
84923
④
AB28047
63072
AA27159 ⑧
(LOCATE & WELD @ ASSY.)
AA27158
⑧
51885
AA26821
AA26822
⑧
AA27157
19774
⑧
AA26032
DETAIL 'B'
AA35653
84550
60588
61000
60495
62360
AA26033
AA66429
AA26029
AA66423
60968
AA60004
AA60378
AA26031
AA26030
AA62605
AA26058
AA26059
28 1/2
16372
AA66422
62633
AA26041
AA66420
16370
60352
VIEW A-A
25mm ASSY.
9
9 64965 WAS 42072, ADDED 62080 076/106737 QAG 6-24-04
8 ADDED AA27157 AA27158 AA27159 19774 FOR 25mm QAG 10-29-2002
7 52564 WAS 52565, 52565 WAS 52564 ADDED SHEET 2 QAG 11-3-2000
6? UPDATED ORIENTATION OF AA26024 & AA26025 ADDED 25mm ASSY. QAG 6-30-00
5? AA26025 WAS AA26024 QAG 7-16-99
4? 84923 WAS 84986 QAG 4-30-99
3? AA26024 WAS AA26025 QAG 8-31-98
2? 16385 WAS 62622, 42072 WAS 63070 QAG 8-4-98
REVISIONS?
THE? LOCKFORMER? CO.?
711 OGDEN AVE.? LISLE, ILLINOIS 60532?
MACHINE?? CORNER CADDY
PART NAME? CORNER CADDY ASSY.
PART NUMBER? 56418
SHT. 1 OF 2
MATERIAL? HEAT TREAT?? SCALE?
DRAWN BY? QAG
CHECKED BY?
DATE? 10-7-97
FINC. TOL.? ±1/16
DEC. TOL.? +.003/-.000
ANG. TOL.?